

Trim-it

INSTRUCTIONS

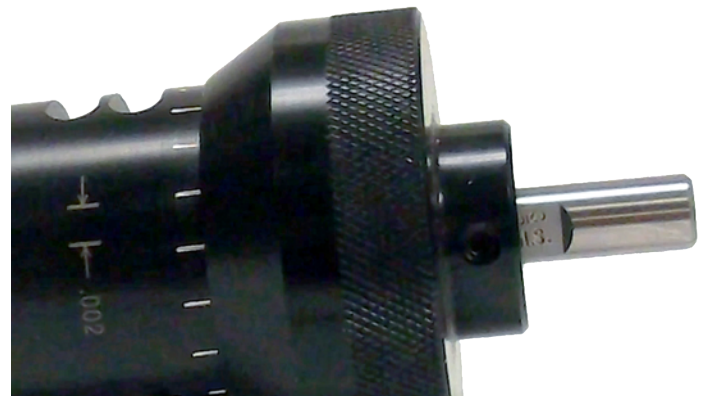
Contents:

- 1 Barrel
- 1 Micrometer Dial
- 1 End Mill
- 3 Set Screws (attached)
- 1 3/32 Allen Wrench
- 2 Caliber Dies



Assembly Instructions:

- A. Make sure all three set screws are loosened halfway out
- B. Insert the end mill (end side first) through the bottom opened face side of the micrometer dial component until it clears the set screw slot on the outside part of the end mill.
- C. Carefully tighten end mill set screw to lock in end mill (careful not to over tighten)
- D. Join the micrometer dial with the locked in end mill to the Barrel component. Make sure they are set properly to prevent cross threading and turn clockwise until the unit properly tightens in.
- E. Carefully tighten second set screw to lock in dial component to barrel component (careful not to over tighten)
- F. Next insert your desired caliber size die and carefully tighten the third set screw to lock in the caliber die (careful not to over tighten)
- G. Next you can lock in your Trim-it unit to any cordless or electric drill or drill press and it is ready for use.



Using Instructions:

1. Set the Trim-it unit to its default setting by turning the dial counter clockwise until the dial stops. (units may be already be set to the default settings)
2. Ensure to properly align your micrometer dial with the last notch where it stops on the barrel to get the most accurate size trimming to your brass.
3. Measure your brass casing to find out how much exactly you want to trim off from it.



4. Adjust your micrometer dial to the specific size you want. (Each notch is .002”)
5. You can lock in the Trim-it unit to your cordless or electric drill or drill press by locking in the end part of your end mill like you would any drill bit.
6. Interchange any different caliber size dies by loosening up the third set screw and simply sliding out the current die and replacing it with another die size and carefully tightening up the third set screw to hold in the die. (careful not to over tighten)
7. Set your drill to turn clockwise and insert brass casing into the caliber die with the opened side in to trim desired amount. Firmly hold the brass casing until you're finished trimming it and move to the next casing.



Note: Please follow Assembly instructions when cleaning the Trim-it unit.

Changing the Die:

Simply release the set screw on the outside of the Trim-It near the die. Slide out the old die, slide in the new one, then lock it down with the set screw.